



Safety Data Sheet

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 1 of 9

1. Identification

Product identifier

DruckWege Type D High Temp

Product code:

TDS

Recommended use of the chemical and restrictions on use

Use of the substance/mixture

3D Printing
resin

Uses advised against

Not for intraoral area.

Details of the supplier of the safety data sheet

Company name:	DruckWege GmbH	
Street:	Schulstr. 38	
Place:	D-53773 Hennef	
Telephone:	+49 2242 9185 137	
e-mail:	mail@druckwege.de	
Contact person:	Florian Reil / Anton Gillert	Telephone: +49 2242 9185 137

Emergency phone number: Emergency telephone: +49 (0)89 41407483 (24 h, Munich, Germany)

2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

Skin corrosion/irritation: Skin Irrit. 2
Serious eye damage/eye irritation: Eye Dam. 1
Respiratory or skin sensitization: Skin Sens. 1
Reproductive toxicity: Repr. 2

Label elements

29 CFR Part 1910.1200

Signal word: Danger**Pictograms:**

Hazard statements

Causes skin irritation
May cause an allergic skin reaction
Causes serious eye damage
Suspected of damaging fertility or the unborn child

Precautionary statements

If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands thoroughly after handling.



Safety Data Sheet

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 2 of 9

Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of soap and water.
Take off contaminated clothing and wash it before reuse.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a poison center/doctor.
If exposed or concerned: Get medical advice/attention.
Store locked up.
Dispose of waste according to applicable legislation.

Hazards not otherwise classified

No information available.

3. Composition/information on ingredients

Mixtures

Hazardous components

CAS No	Components	Quantity
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate	46.8 %
2123508-19-8	Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked	23.41 %
4986-89-4	pentaerythritol tetraacrylate	7.796 %
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	1.996 %

4. First-aid measures

Description of first aid measures

General information

First aider: Pay attention to self-protection!

After inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Observe risk of aspiration if vomiting occurs. Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person or a person with cramps. Get medical advice/attention.

Most important symptoms and effects, both acute and delayed

Persons already sensitised to diisocyanates may develop allergic reactions when using this product.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

Extinguishing media



Safety Data Sheet

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 3 of 9

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Specific hazards arising from the chemical

Non-flammable. In case of fire may be liberated: Gases/vapors, toxic

Special protective equipment and precautions for fire-fighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Environmental precautions

Do not allow to enter into surface water or drains.

Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Reference to other sections

Safe handling: see section 7

Personal protection equipment (PPE): see section 8

Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Further information on handling

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Store in a dry place. Provide adequate ventilation as well as local exhaustion at critical locations. Keep locked up. Store in a place accessible by authorized persons only.

Hints on joint storage

No information available.

Further information on storage conditions

Protect against: UV-radiation/sunlight, Humidity.

8. Exposure controls/personal protection

Control parameters



Safety Data Sheet

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 4 of 9

Exposure limits

CAS No.	Substance	ppm	mg/m ³	f/cc	Category	Origin
7631-86-9	Silica, amorphous	-	6		TWA (8 h)	REL

Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Protective and hygiene measures

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Do not breathe gas/fume/vapour/spray. Avoid contact with skin, eyes and clothes.

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

Eye/face protection

Wear eye/face protection.

Hand protection

Wear protective gloves.

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Use of protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Do not allow to enter into surface water or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state:	Liquid
Color:	various
Odor:	like: Acrylate
pH-Value:	not determined

Changes in the physical state

Melting point/freezing point:	not determined
Initial boiling point and boiling range:	> 100 °C
Flash point:	> 110 °C

Flammability

Solid:	not applicable
Gas:	not applicable



Safety Data Sheet

DruckWege GmbH

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 5 of 9

Explosive properties

The product is not: Explosive.

Lower explosion limits: not determined
Upper explosion limits: not determined
Ignition temperature: > 230 °C

Auto-ignition temperature

Solid: not applicable
Gas: not applicable

Decomposition temperature: not determined

Oxidizing properties

Not oxidising.

Vapor pressure: < 1 hPa
(at 20 °C)

Density: not determined

Water solubility: poorly soluble

Solubility in other solvents

not determined

Partition coefficient: not determined

Viscosity / dynamic: not determined

Viscosity / kinematic: not determined

Vapor density: not determined

Evaporation rate: not determined

Other information

Odor threshold: not determined

10. Stability and reactivity

Reactivity

No hazardous reaction when handled and stored according to provisions.

Chemical stability

Stability: Stable

The product is stable under storage at normal ambient temperatures.

Possibility of hazardous reactions

Hazardous reactions: Will not occur

No known hazardous reactions.

Conditions to avoid

Protect against: UV-radiation/sunlight, Humidity.

Incompatible materials

No information available.

Hazardous decomposition products

In case of fire may be liberated: Gases/vapors, toxic

11. Toxicological information

Information on toxicological effects

Route(s) of Entry

Eye contact, dermal, inhalative, oral.

**Safety Data Sheet**

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 6 of 9

Acute toxicity

Based on available data, the classification criteria are not met.

CAS No	Components				
	Exposure route	Dose	Species	Source	Method
13048-33-4	hexamethylene diacrylate; hexane-1,6-diol diacrylate				
	oral	LD50 mg/kg 5000	Rat	Manufacturer	
	dermal	LD50 mg/kg 3650	Rabbit	Manufacturer	OECD 402
4986-89-4	pentaerythritol tetraacrylate				
	oral	ATE mg/kg 500			
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide				
	oral	LD50 mg/kg > 5000	Rat	Manufacturer	
	dermal	LD50 mg/kg > 2000	Rat	Manufacturer	

Irritation and corrosivity

Causes skin irritation
Causes serious eye damage

Sensitizing effects

May cause an allergic skin reaction (hexamethylene diacrylate; hexane-1,6-diol diacrylate; Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked; pentaerythritol tetraacrylate; diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of damaging fertility or the unborn child (diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Carcinogenicity (OSHA): No ingredient of this mixture is listed.

Carcinogenicity (IARC): Silica, amorphous (CAS 7631-86-9) is listed in group 3.

Carcinogenicity (NTP): No ingredient of this mixture is listed.

Aspiration hazard

Based on available data, the classification criteria are not met.

Further information

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

12. Ecological information**Ecotoxicity**

Toxic to aquatic life with long lasting effects.

Persistence and degradability

The product has not been tested.

Bioaccumulative potential

**Safety Data Sheet**

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 7 of 9

The product has not been tested.

Mobility in soil

The product has not been tested.

Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

13. Disposal considerations**Waste treatment methods****Advice on disposal**

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

14. Transport information**US DOT 49 CFR 172.101****UN/ID number:**

UN 3082

Proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9

Marine transport (IMDG)**UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)**Transport hazard class(es):**

9

Packing group:

III

Hazard label:

9



Special Provisions:

274, 335, 969

Limited quantity:

5 L

Excepted quantity:

E1

EmS:

F-A, S-F

Air transport (ICAO-TI/IATA-DGR)**UN number:**

UN 3082

UN proper shipping name:ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate)**Transport hazard class(es):**

9

Packing group:

III

**Safety Data Sheet**

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 8 of 9

Hazard label:

9



Special Provisions:

A97 A158 A197

Limited quantity Passenger:

30 kg G

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger:

964

IATA-max. quantity - Passenger:

450 L

IATA-packing instructions - Cargo:

964

IATA-max. quantity - Cargo:

450 L

Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

yes



Danger releasing substance:

hexamethylene diacrylate; hexane-1,6-diol diacrylate; pentaerythritol tetraacrylate

Special precautions for user

No information available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

15. Regulatory information**U.S. Regulations****National Inventory TSCA**

hexamethylene diacrylate; hexane-1,6-diol diacrylate: Yes.

Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked: No.

pentaerythritol tetraacrylate: Yes.

diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide: Yes.

amorphous silica: Yes.

National regulatory information

SARA Section 311/312 Hazards:

hexamethylene diacrylate; hexane-1,6-diol diacrylate (13048-33-4): Immediate (acute) health hazard

Hexane, 1,6-diisocyanato-, polymers with 2-hydroxyethyl acrylate-blocked 1,6-diisocyanatohexane

homopolymer, 2-hydroxyethyl acrylate- and pentaerythritol triacrylate-blocked (2123508-19-8): Immediate (acute) health hazard

pentaerythritol tetraacrylate (4986-89-4): Immediate (acute) health hazard

diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8): Immediate (acute) health hazard

State Regulations**Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)**

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

16. Other information**Hazardous Materials Information Label (HMIS)**

Health: *3

Flammability: 1

**Safety Data Sheet**

according to 29 CFR 1910.1200(g)

DruckWege Type D High Temp

Revision date: 03.07.2019

Page 9 of 9

Physical Hazard: 0

NFPA Hazard Ratings

Health: 3

Flammability: 1

Reactivity: 0

Unique Hazard:

Revision date: 03.07.2019

Revision No: 1,0

**Abbreviations and acronyms**

ACGIH: American Conference of Governmental Industrial Hygienists

CFR: Code of Federal Regulations

DOT: Department of Transportation

ICAO: International Civil Aviation Organization

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IARC: International Agency for Research on Cancer

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

CAS: Chemical Abstracts Service

NFPA: National Fire Protection Association

NTP: National Toxicology Program

OSHA: Occupational Safety and Health Administration

PEL: permissible exposure limit

REL: recommended exposure limit

SARA: Superfund Amendments and Reauthorization Act

STEL: Short-term exposure limit

TSCA: Toxic Substances Control Act

TWA: time-weighted average

TI: Technical Instructions

DGR: Dangerous Goods Regulations

UN: United Nations

ATE: Acute toxicity estimate

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

LL50: Lethal loading, 50%

EL50: Effect loading, 50%

EC50: Effective Concentration 50%

ErC50: Effective Concentration 50%, growth rate

NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container

VOC: Volatile Organic Compounds

Other data

The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)